

IN THE SUPREME COURT OF FLORIDA

COLLIER COUNTY BOARD OF  
COUNTY COMMISSIONERS,

Petitioner,

vs.

DWIGHT E. BROCK, CLERK OF  
THE CIRCUIT COURT OF  
COUNTY,

Respondent.

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**FILED**  
THOMAS D. HALL  
2009 DEC 11 P 1:51  
CLERK, SUPREME COURT  
BY  
CASE NO.: SC09-2190  
2<sup>nd</sup> DCA Case No.: 2D07-4549

**NOTICE OF INTENT TO SEEK LEAVE  
TO FILE AN AMICUS BRIEF ON THE MERITS  
SHOULD THE COURT ACCEPT JURISDICTION**

The Florida Association of County Attorneys, Inc. and the Florida Association of Counties, Inc., by and through their undersigned counsel, hereby file this Notice of Intent to Seek Leave to File an Amicus Brief on the Merits, pursuant to Rule 9.370(d), Florida Rules of Appellate Procedure, and state:

(1) The Florida Association of Counties, Inc. is a Florida non-profit corporation that was created specifically to protect, promote and improve the mutual interests of all counties within the State of Florida. Similarly, the Florida Association of County Attorneys, Inc. ("FACA") is Florida non-profit corporation,

organized to protect, promote and improve the interests of the attorneys who represent the boards of county commissioners in Florida.

(2) The issues in this case are ones of great public concern, impacting all non-charter and most charter counties within the State of Florida, as they involve the constitutional and statutory roles, duties, obligations and relationships of the clerk of the circuit court, acting in his or her ex officio role as clerk of the board of county commissioners, and the county. Because these issues relate to, affect and impact the powers of most counties with regard to the duties of the clerk and the county, this Court's decision of them will have statewide impact.

Respectfully submitted,



VIRGINIA SAUNDERS DELEGAL

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General Counsel

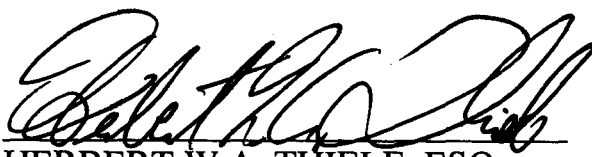
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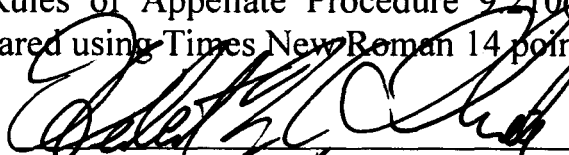
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### CERTIFICATE OF COMPLIANCE

In accordance with Florida Rules of Appellate Procedure 9.210(a)(2), I hereby certify that this brief was prepared using Times New Roman 14 point font.



HERBERT W.A. THIELE, ESQ.

### CERTIFICATE OF SERVICE

I HEREBY CERTIFY that a true and correct copy of the foregoing has been furnished by U.S. Mail this 11<sup>th</sup> day of December, 2009, to the following:

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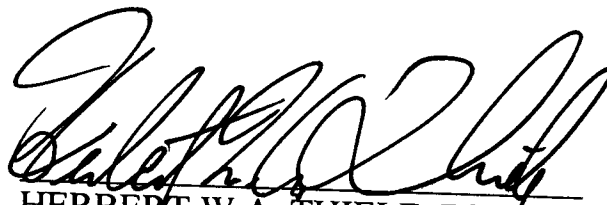
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